



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

C3-18-6

Job Sheet 175740



Part No: C3-18-6

Job Qty: 6 ea

Part Name: Bumper Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 4/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG C3-18-6 Rev 3 IPP Rev A 18.04.02 New Issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	6 Ea		4/23/18	0.00	0.00	Start Up Waterjet2		OK 18/04/11
110	Waterjet	6 pcs		4/24/18	0.00	0.60	Waterjet 2 OMAX		OK 18/04/11
120	QC	6 pcs		4/24/18	0.00	0.00	QC2 Waterjet-2		OK 18/04/11
130	QC	6 pcs		4/24/18	0.00	0.00	QC8-6		38
140	Packaging	6 pcs		4/24/18	0.00	0.00	Packaging3		2.00
150	QC21-SA	6 Ea		4/24/18	0.00	0.00	QC21		21

Part Op 100 -
Descriptions: 110 - 1-Cut as per Dwg Dwg Rev: 3 Prog Rev: 3 2-Deburr if necessary

DAC
21
3-80

APR 10 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-HRPO-S-6GA	Hot Rolled Pickled & Oiled Steel Sheet 6GA	.3360 sf (.056 ea)	100-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	MT-HRPO-S-6GA	0	49	0

Part Specifications

Specifications could not be found.

Plex 4/10/18 1:54 PM Dart.Gagnon.Michelle



Container No: S060099



Part: C3-18-6

Job No: 175740

Serial No/Batch: S060099

Revision: 3

Inspector:

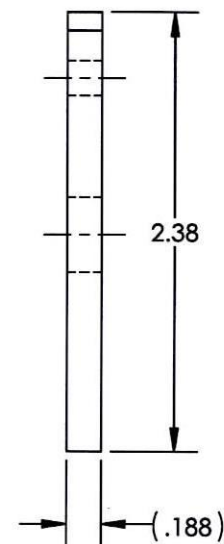
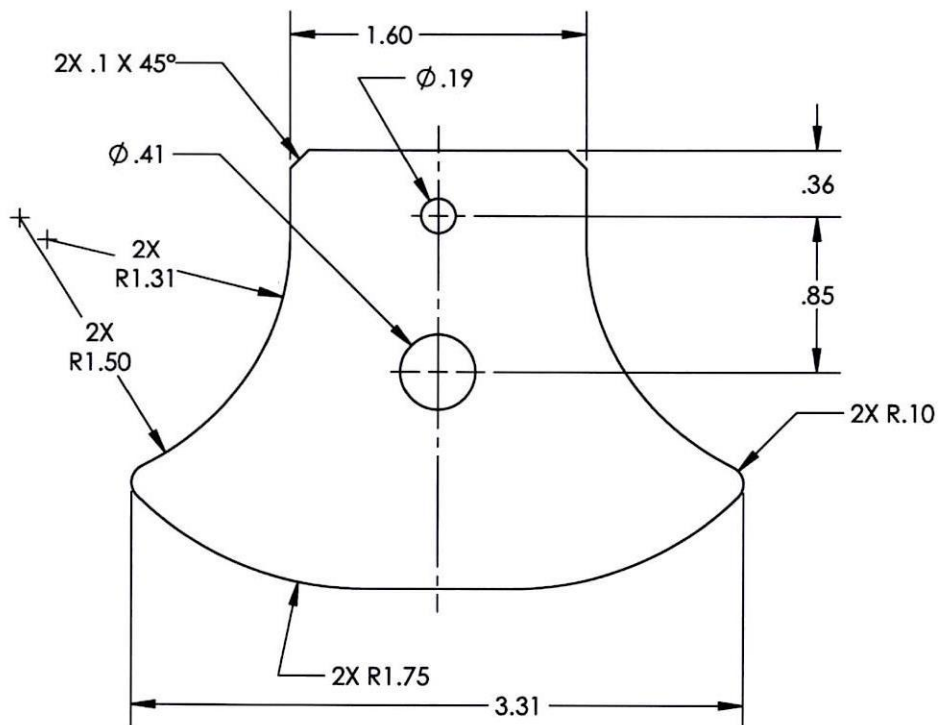
DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/11/18

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3	15-0054	UPDATED TO NEW DRAFTING STANDARDS.	2/27/2015	DPD	JAG

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 175740
APR 10 2018



DART AEROSPACE	
TITLE BUMPER BRACKET	
DWG NO. C3-18-6	REV 3
MAT'L A36 P&O	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 .XX ± .03 .X ± .1	APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:1	DATE 6/13/2002
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C3-18-6	1	BUMPER BRACKET	A36 P&O	